

MAXIMUM RECOMMENDED LENGTH FOR STANDARD FULL PITCH CONVEYORS

CONVEYOR	NOMINAL PIPE DIAMETER	REC. MAX LENGTH	CONVEYOR	NOMINAL PIPE DIAMETER	REC. MAX LENGTH	CONVEYOR	NOMINAL PIPE DIAMETER	REC. MAX LENGTH
4H206	1-1/4"	12'10"	6S312	2"	12'10"	14S512	3"	14'9"
6H304	2"	13'10"	6S316	2"	12'10"	14S516	3"	14'9"
6H308	2"	13'10"	9S312	2"	11'10"	14S524	3"	13'9"
6H312	2"	12'10"	9S316	2"	10'10"	14S612	3-1/2"	16'9"
9H306	2"	12'10"	9S324	2"	10'10"	14S616	3-1/2"	16'9"
9H312	2"	12'0"	9S412	2-1/2"	13'10"	14S624	3-1/2"	14'9"
9H406	2-1/2"	15'10"	9S416	2-1/2"	13'10"	16S612	3-1/2"	16'9"
9H412	2-1/2"	13'9"	9S424	2-1/2"	12'10"	16S616	3-1/2"	15'9"
9H414	2-1/2"	12'9"	10S312	2"	11'10"	16S624	3-1/2"	14'9"
10H306	2"	11'0"	10S316	2"	10'10"	16S632	3-1/2"	14'9"
10H412	2-1/2"	12'10"	10S324	2"	10'10"	18S612	3-1/2"	16'9"
12H408	2-1/2"	13'10'	10S412	2-1/2"	13'10"	18S616	3-1/2"	15'9"
12H412	2-1/2"	12'10"	10S416	2-1/2"	13'10"	18S624	3-1/2"	14'9"
12H508	3"	16'10"	10S424	2-1/2"	12'10"	18S632	3-1/2"	13'9"
12H512	3"	15'10"	12S412	2-1/2"	13'10"	20S612	3-1/2"	15'9"
12H614	3-1/2"	16'10"	12S416	2-1/2"	12'10"	20S616	3-1/2"	14'9"
14H508	3"	16'10"	12S424	2-1/2"	11'10"	20S624	3-1/2"	14'9"
14H614	3-1/2"	16'10"	12S512	3"	15'9"	20S632	3-1/2"	13'9"
16H610	3-1/2"	16'9"	12S516	3"	15'9"	20S712	4"	16'8"
16H614	4"	16'9"	12S524	3"	14'9"	20S716	4"	16'8"
18H610	3-1/2"	15'9"	12S612	3-1/2"	17'9"	20S724	4"	15'8"
			12S616	3-1/2"	16'9"	20S732	4"	14'8"
			12S624	3-1/2"	15'9"	24S712	4"	15'8"
						24S716	4"	15'8"
						24S724	4"	14'8"
						24S732	4"	13'8"